

DX-PBT 1260HA NC001 filament

Version 2.0

Revision Date 12/14/2015

Ref. 130000136665

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : DX-PBT 1260HA NC001 filament
Product Use : synthetic fiber

Restrictions on use : For manufacturing and research use only

Manufacturer/Supplier : DuPont Filaments-Americas, LLC
8480 DuPont Road, Building 158
Washington, WV 26181

Telephone : (800) 635-9695 (outside the U.S. 1-304-863-4908)
E-mail address : 1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency : Domestic NA: 800-424-9300 International, CALL +1 703-527-3887 (collect calls :

SECTION 2. HAZARDS IDENTIFICATION

Product hazard category
Combustible dust

Label content

Pictogram : not required

Signal word : Warning

Hazardous warnings : May form combustible dust concentrations in air.

Hazardous prevention measures : not required

Other hazards

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If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 1 %

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

This product does not contain any components that require disclosure according to OSHA Hazard Communication Standard 2012.

SECTION 4. FIRST AID MEASURES

General advice	: No applicable data available.
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
Skin contact	: No specific intervention is indicated as the compound is not likely to be hazardous.
Eye contact	: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.
Ingestion	: No specific intervention is indicated. Consult a physician if necessary.
Most important symptoms/effects, acute and delayed	: No applicable data available.
Protection of first-aiders	: No applicable data available.
Notes to physician	: No applicable data available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water, Foam, Dry chemical, Carbon dioxide (CO2)

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- Unsuitable extinguishing media : No applicable data available.
- Specific hazards : Combustible . Water quenching is good practice. Minimize the generation and accumulation of dust.
(see also section 10) Carbon monoxide, Carbon dioxide.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.
- Further information : Evacuate personnel and keep upwind of fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

- Safeguards (Personnel) : Spilled material is a slipping hazard.
- Environmental precautions : Do not discharge to streams, ponds, lakes or sewers.
- Spill Cleanup : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Sweep up to prevent slipping hazard. Non-sparking tools should be used.
- Accidental Release Measures : No applicable data available.

SECTION 7. HANDLING AND STORAGE

- Handling (Personnel) : Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Minimize the generation and accumulation of dust. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.
- Handling (Physical Aspects) : No applicable data available.
- Dust explosion class : No applicable data available.
- Storage : Store in a cool, dry place. Keep in an area equipped with sprinklers.

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Storage period : No applicable data available.

Storage temperature : No applicable data available.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls : General mechanical ventilation is normally adequate but use local exhaust where necessary to maintain exposures below acceptable limits.

Personal protective equipment
Respiratory protection : Additives in this product do not present a respiration hazard unless the product is ground to a powder of respirable size and the dust is inhaled. All dusts are potentially injurious to the respiratory tract if respirable particles are generated and inhaled. A respiratory protection program that meets country requirements must be followed whenever workplace conditions warrant respirator use. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the manufacturer. Consult the OSHA respiratory protection information located at 29CFR 1910.134. Use a positive pressure air supplied respirator if exposure levels are not known or there are any other circumstances where air purifying respirators may not provide adequate protection.

Eye protection : Wear safety glasses with side shields.

Exposure Guidelines
Exposure Limit Values

This product does not contain any exposure limits that require disclosure according to OSHA Hazard Communication Standard 2012.

Non-Constituent(s)

Dust (inhalable and respirable fraction)			
Permissible exposure limit:	(OSHA)	5 mg/m ³	8 hr. TWA Respirable fraction.
Permissible exposure limit:	(OSHA)	15 mg/m ³	8 hr. TWA Total dust.
TLV	(ACGIH)	3 mg/m ³	TWA Respirable particles.

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TLV (ACGIH) 10 mg/m3 TWA Inhalable particles.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state : solid
Form : monofilament
Color : natural

Odor : none

Odor threshold : Not applicable

pH : Not applicable

Melting point/freezing point : Melting point/range
> 200 °C (> 392 °F)

Boiling point/boiling range : Boiling point/boiling range
Not applicable

Flash point : Not applicable

Evaporation rate : Not applicable

Flammability (solid, gas) : May form combustible dust concentrations in air.

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

Vapor pressure : Not applicable

Vapor density : Not applicable

Specific gravity (Relative density) : > 1

Water solubility : insoluble

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Solubility(ies)	: No applicable data available.
Partition coefficient: n-octanol/water	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: >200 °C Thermal decomposition of the resin accelerates above temperature listed. Decomposition can occur below the recommended processing temperature limit. Decomposition is a function of both processing temperature and time at that temperature.
Viscosity, kinematic	: Not applicable
Viscosity, dynamic	: Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Stable at normal ambient temperature and pressure.
Chemical stability	: Stable at normal ambient temperature and pressure.
Possibility of hazardous reactions	: Polymerization will not occur.
Conditions to avoid	: Temperature > 200 °C (> 392 °F) Avoid prolonged exposure at or above the recommended processing temperatures. Decomposes on heating. At temperatures above the "conditions to avoid" temperature, thermal decomposition of the resin accelerates. Decomposition can occur below the recommended processing temperature limit. Decomposition is a function of both processing temperature and time at that temperature.
Incompatible materials	: Strong acids Strong bases, Strong oxidizing agents
Hazardous decomposition products	: Hazardous thermal decomposition products may include: Aldehydes, Respirable particles. , Carbon monoxide , Carbon dioxide, Tetrahydrofuran, 1,3-Butadiene

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SECTION 11. TOXICOLOGICAL INFORMATION

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Further information : No data is available on the product itself. The product as sold is not expected to be hazardous under reasonably foreseeable use. For additional toxicity data, write to the company address or call the non-emergency number shown in Section 1.

Carcinogenicity

The carcinogenicity classifications for this product and/or its ingredients have been determined according to HazCom 2012, Appendix A.6. The classifications may differ from those listed in the National Toxicology Program (NTP) Report on Carcinogens (latest edition) or those found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition).

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

SECTION 12. ECOLOGICAL INFORMATION

Additional ecological information : No data is available on the product itself.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste disposal methods - Product : Preferred options for disposal are recycling or incineration with energy recovery. The high fuel value of this product makes incineration very desirable for material that cannot be recycled. Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

Contaminated packaging : No applicable data available.

SECTION 14. TRANSPORT INFORMATION

Not classified as dangerous in the meaning of transport regulations.

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SECTION 15. REGULATORY INFORMATION

TSCA	: In compliance with TSCA Inventory requirements for commercial purposes.
SARA 313 Regulated Chemical(s)	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
PA Right to Know Regulated Chemical(s)	: Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): None known.
NJ Right to Know Regulated Chemical(s)	: Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): None known.
California Prop. 65	: Chemicals known to the State of California to cause cancer, birth defects or any other harm: none known

SECTION 16. OTHER INFORMATION

Read the product information datasheet for this product or the molding guide for this resin family.
Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Significant change from previous version is denoted with a double bar.



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Warning

Hazard statements: May form combustible dust concentrations in air.

Supplemental information: If small particles are generated during further processing, handling or by other means, may form combustible dust concentrations in air.

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 1 %

Refer to Safety Data Sheet (SDS) for further information.

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